

Work Order ID 112884

February-10-14 10:29:22 AM

112884

Page 1

Item ID: D206-648-013 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Ground Handling Wheel Modification
 Start Date: 2/10/14 Start Qty: 10.00 ***10*** Cust Item ID:
 Required Date: 2/10/14 Req'd Qty: 10.00 ***10*** Customer:
 Reference:

Approvals: Process Plan: MLJ Date: 1402-10 Tooling: _____ Date: _____
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____
 Run Start ***NR1***
 Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D206-648	Rev B								

100		0.00							
100									
DC	Memo	0.00							
Document Control, Verify USB or P	Photocopy bluefile and create labels per PPP D206-648-013 CHG002								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
31
9-89

14-02-21

10x

MLJ

DAS
32
9-89

DAS
32
9-89

14/2/19 (10)

DAS
31
9-89

14-02-21

10x

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 Required Date: 2/10/14 Req'd Qty: 10.00 ***10*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-648-013								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

PK 13

10X 8 14-02-21

RL 14-02-24

M 14-02-21

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Required Qty: 10.00

Comments: IPP Rev:A05.09.23New issueKJ/JLM
IPP Rev:B 07-12-05 ECN 1080p DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2652 Bushing		Manufactured	No			110	Each	847.0000	8	80	DAS 32 9-89		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		44							
				31985		44							
				ST014		803							
				103022		198							
				103643		201							
				106590		4							
				110800		200							
				112510		200							
D3414-041 Lug		Manufactured	No			110	Each	25.0000	2	20	DAS 32 9-89		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST445		3							
				106451		3							
				ST470		5							
				108853		5							
				ST471		17							
				108074		4							
				109539		13							
AN3C37A BOLT		Purchased	No			110	Each	117.0000	4	40	DAS 32 9-89	14/2/00	(10)
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST324		4							
				M121068		4							
				ST353		113							
				M126345		38							
				M127823		75							

Picklist Print

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Work Order ID: 112884

Parent Item: D206-648-013

Parent Item Name: Ground Handling Wheel Modification

Start Date: 2/10/14

Required Date: 2/10/14

Start Qty: 10.00

Required Qty: 10.00

NAS1149C0363R

Washer

Purchased No

110 Each 1,025.0000

4 40

DAS
32
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

FP001

698

114742

698

ST292

327

122441

327

MS21043-3

Nut

Purchased No

110 Each 649.0000

4 40

DAS
32
9-89

14/2/20 (10)

DAS
31
9-89

Location

Loc Qty

Loc Code

FG

80

103691

80

ST315

569

124555

71

m126741

498

M126741

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Shop Packet Print

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FOR INSTALLATION INSTRUCTIONS/REQUIREMENTS AND TECHNICAL INFORMATION SEE APPLICABLE
DART INSTALLATION INSTRUCTIONS.

REFERENCE ONLY

DAS
31
9-89 14-02-21

QTY -011	QTY -013	PART NUMBER	DESCRIPTION
X		D206-648-011	GROUND HANDLING KIT
	X	D206-648-013	GROUND HANDLING KIT
8	8	D2652	BUSHING
2		D2659	GHW LUG
	2	D3414-041	LUG ASSEMBLY
4		AN3-37A	BOLT
	4	AN3C37A	BOLT
	4	AN960C10	WASHER
4		AN960JD10	WASHER
4		MS21042-3	NUT (OR MS21042L3)
	4	MS21043-3	NUT

RELEASED
09/12/16

B	INSTALLATION AND WEIGHT AND BALANCE INFORMATION TRANSFERRED TO DART INSTALLATION INSTRUCTIONS D206-642. ALL HARDWARE UPDATED TO SS HARDWARE.		AJS	08.09.24
A	NEW ISSUE		JB	97.11.03
REV.	DESCRIPTION		BY	DATE
DESIGN	JB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED		DRAWING NO.	REV. B	
MFG. APPR.	N/A	D206-648	SHEET 1 OF 1	
APPROVED		TITLE	SCALE	
DE APPR.		GND HANDLING WHEEL (GHW) INSTL	NONE	
DATE	08.09.24		<small>COPYRIGHT © 1997 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	